



# Operating Instructions

for

## RK400 Rail Installation Spacer Tool Kit

Document P/N RKD400-2  
Revision A, April 27, 2007

### List of Revisions

Revision	Date	Description	Pages
NC	10/08/03	Original Disposition	All
A	04/27/07	Company Address Change	All

**IMPORTANT:** Radiorax Tray Mount installation kits are designed to be installed with a 6.30" inner dimension. This provides maximum compatibility with all tray mount avionics manufacturers, Radiorax Dzus Adapters, and Radiorax Closeout Panels.



The RK400 kit makes it easy to maintain proper dimensions during layout, installation, and final assembly of a Radiorax Tray Mount installation. Once attached to the rails, they are left in place during the entire installation process.

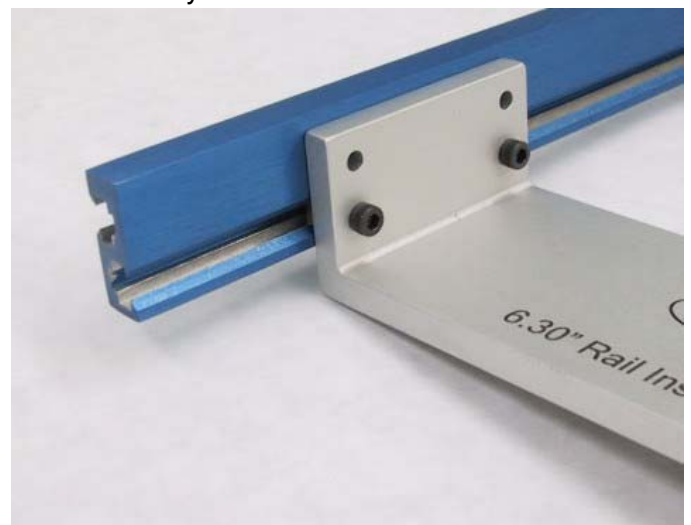
#### Install Spacers to Radiorax Tray Mount Support Rails



- 1.1 After cutting the Radiorax Tray Mount Rails to the proper length, insert all sliding nut assemblies into each rail. Reference the Installation/Parts manual supplied with your Tray Mount Kit for proper orientation and assembly of the hardware.
- 1.2 Slide four nut assemblies into position. Loosely attach the spacers, positioned toward the ends of the rails with the included #6-32 cap screws.
- 1.3 Square the ends of the rails and tighten the screws with the included 7/32" Bondhus ball hex driver.
- 1.4 Complete the installation of the Tray Mount rails. Remove the spacers after final assembly.



Use the forward set of holes for all single slot rails.



Use the forward set of holes for **RP1110-P** and **RP1115-P** offset center rails.

Please visit [www.radiorax.com](http://www.radiorax.com) for more information, including all kit documentation.