



# Operating Instructions

for

## RK100 Tray Modification Tool Kit

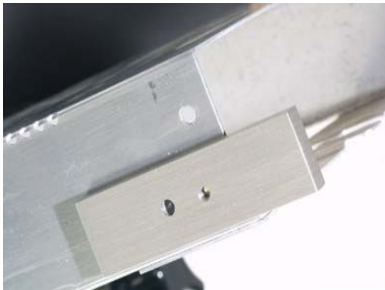
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### List of Revisions

Revision	Date	Description	Pages
NC	10/08/03	Original Disposition	All
A	04/28/07	Company Address Change	All



The **RK100** Tray Modification Tool Kit is an efficient and precise way to modify avionic trays for proper mounting to the Radiorax **RP1110-P** and **RP1115-P** Reduced Offset Rails.



Step 1 : Attach the RT100 to the tray with the included #6 countersunk screw, squaring it with the front of the tray.



Step 2 : Use the included #27 drill bit to create the new mounting hole.



Step 3 : After drilling and deburring the new holes, flatten the original dimples.

Step 4 : Attach the countersunk side of the tool's threaded hole to the newly drilled mounting hole. Apply a small amount of lubricant to the face of the tool's countersink and the structural screw to facilitate dimpling.



CAUTION! Only use the included structural NAS514P632 screw to avoid breakage.

The newly dimpled tray now fits both the Radiorax RP1110-P and RP1115-P offset rails, adjusting and installing in exactly the same as a standard tray.

Please visit [www.radiator.com](http://www.radiator.com) for more information, including all kit documentation.